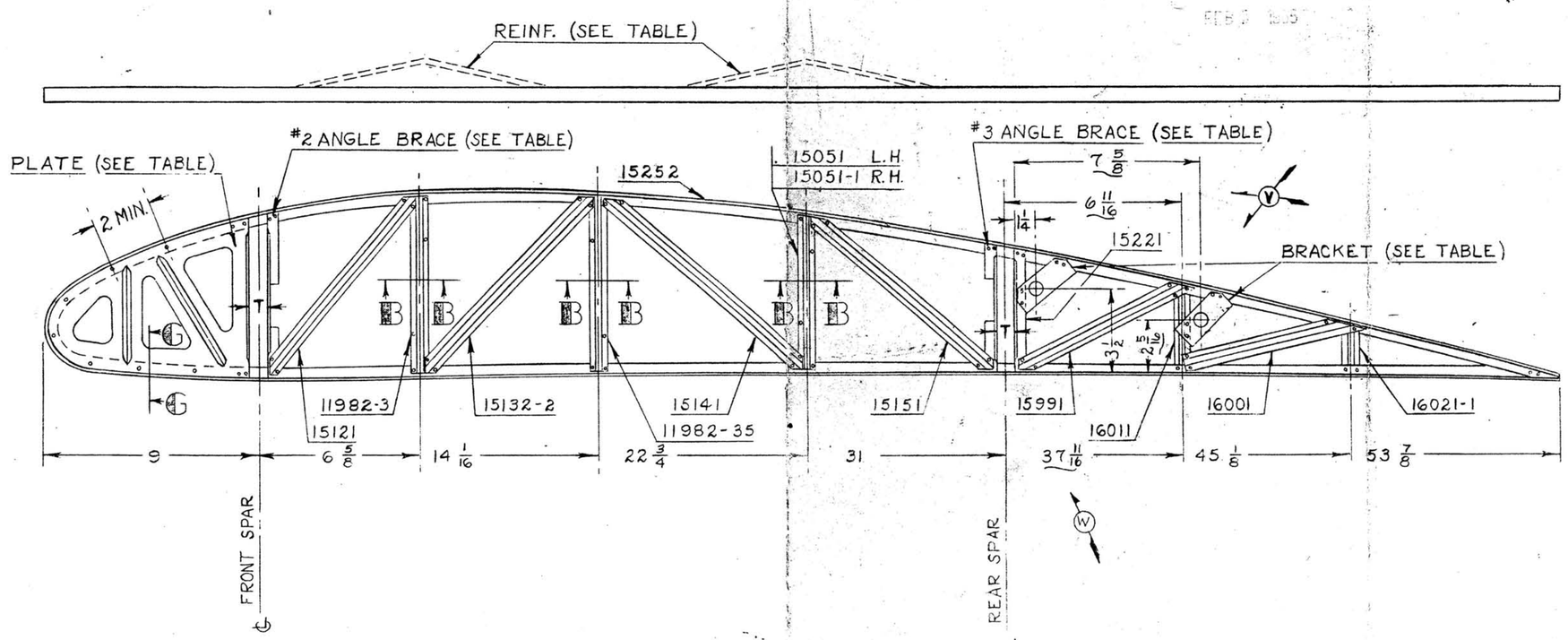

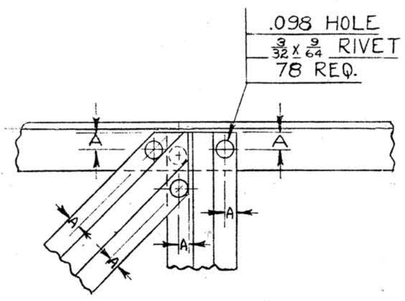

TYPICAL JOINT
(A = 1/8 MIN.)
FULL SIZE

SECTION B-B
FULL SIZE

SECTION G G
FULL SIZE

ASSY. NO.	T	PLATE	BRACKET	REINF.	#2 BRACE	#3 BRACE	MODEL	PER PLANE	NEXT ASSY
10642-2	31/32	10632-2	———	———	15201	15211			
10642-3	31/32	10632-2	11141	10831-3	15201	15211			
10642-4	31/32	10632-2	11141	———	15201	15211			
10642-5	27/32	10632-3	———	———	15321-2	15331-2	J5C	2	14766
10642-6	31/32	10632-2	11141	10831-3 (SEE NOTE 1)	15201	15211			

NOTE:
1. REINFORCEMENT INSTALLED OPPOSITE FROM 10642-3

JAN291965

PART NO.	NO. REQ.	SIZE	DESCRIPTION / MATERIAL
15331-2	1		VERTICAL ANGLE BRACE (-5 ONLY)
15321-2	1		
10632-3	1		NOSE PLATE (-5 ONLY)
15252	1		CAPSTRIP
	78	3/32 x 9/64	STEEL TUBULAR CADMIUM PLATED RIVET
15221	1		ANGLE BRACE
15211	1		ANGLE BRACE (-2,-3,-4,-6 ONLY)
15201	1		
16001	1		DIAGONAL BRACE
15991	1		
15151	1		
15141	1		
15132-2	1		
15121	1		
16021-1	1		VERTICAL BRACE
16011	1		
15051-1	1		
15051	1		
11982-35	2		
11982-3	2		
11141	2		BRACKET (-3,-4,-6 ONLY)
10831-3	2		CAPSTRIP REINF (-3,-6 ONLY)
10632-2	1		NOSE PLATE (-2,-3,-4,-6 ONLY)

THIS DRAWING IS THE PROPERTY OF THE PIPER AIRCRAFT CORP. AND ITS POSSESSION BY UNAUTHORIZED PERSONS SHALL NOT BE CONSTRUED AS PERMISSION TO REPRODUCE FOR SALE, IN WHOLE OR IN PART, ANY DEVICES SHOWN THEREON

LET.	REVISION	DATE	BY	NOTE MODEL	NOTE PER PLANE	NOTE NEXT ASSEMBLY	NOTE SUPERSEDES	NOTE SUP. BY
W	37 1/16 WAS 38 1/16	11-29-46	HMZ					
V	7 5/8 WAS 8 1/16, WAS 7 3/8 & 2 5/16 WAS 2 3/8	11-29-46	HMZ					
U	REDRAWN & REVISED	3-7-46	CLW					

SCALE 3 IN. = 1 FT. & NOTED | TOTAL WT.—LBS.
FINISH—PIPER SPECIFICATION #10
MANUFACTURING PRACTICES—PIPER SPECIFICATION #9

RIB ASSY. - FULL WING -

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

DRAFTSMAN	CHECKER	STANDARDS
C.L.W. 3-7-46	R.E.T. 3-14-46	

10642